

Aero Design Ltd.

Work Order Control Sheet

Work Order#: **2017-110** Date Opened: **05 July 2017** Title: **Assembly**

Aircraft OEM: Eurocopter Aircraft Model: **AS350** Product Type: Bicycle Rack Product Model: **RH** Quantity: **1**

Work Order Contents

Work Order/Build Sheets (Procedures Provided)
Additional Work Sheets (Standard Practice)
Drawings (See List Below)
Parts Distribution Sheet
Sub Component Tags
Completed Certification
Time Sheet (R&D)
Notes

Initial or N/A

| |
|-----|
| JC |
| N/A |
| JC |
| JC |
| N/A |
| JC |
| N/A |
| N/A |

Component Completion

Quantity Complete on This Work Order
Quantity Incomplete on This Work Order
Further Processing Required Before Release
Release to Stock as Components

As Instructed

| |
|-----|
| 1 |
| N/A |
| N/A |
| N/A |

Build Sheet Contents

Tasks Initialled
Dual Inspections Initialled

Initial or N/A

| |
|----|
| JC |
| JC |

Certification

Form One Completed
Serviceable (Green) Tag Completed
In Process (Yellow) Tag Completed
Unserviceable (Red) Tag Completed
Parts Placed in Stores for Distribution

Initial or N/A

| |
|-----|
| JC |
| N/A |
| N/A |
| N/A |
| N/A |

Drawing List

| Drawing # | Rev # | Description | Initial or N/A |
|-----------|-------|--------------------|----------------|
| 100210 | 0 | Bike Rack Assembly | JC |
| 100215 | 0 | Bike Rack Base | JC |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

Additional Documentation

Documentation of a minor change
Non-Conformance Report Required
Service Difficulty Report Required

Initial or N/A

| |
|-----|
| N/A |
| N/A |
| N/A |

Billing

Local (Aero Design)
Research and Development
Third Party

Initial or N/A

| |
|-----|
| JC |
| N/A |
| N/A |

Traveller

Assemble base
Assemble aft frames
Assemble forward frames
Install placard
Prepare cam straps

Initial or N/A

| |
|----|
| JR |
| JR |
| JR |
| JR |
| JR |
| |
| |

Work performed by:

Print: J. Rekve

Sign:

[Signature]

SCA: AD01

Date: 05-Jul-17

ICC / Dual Inspection performed by:

Print: J. Clarke

Sign:

[Signature]

SCA: AD02

Date: 05-Jul-17

Work Order closed by:

Print: J. Clarke

Sign:

[Signature]

SCA: AD02

Date: 14-Jul-17

Approved Manufacturing Facility 73-04

Form 20.D.03

Rev. Original 23 Sep 2014

BICYCLE RACK ASSEMBLY – 100210

Work Order: 2017-110

Complete
(initial or SCA #)

Date Open: 05 July 2017

General

These instructions apply to assembly of AS350/AS355 bicycle racks. Refer to the following drawings, at the current revision, for dimensions and details:

100210, Revision 0 – Bicycle Rack Assembly

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1. Assemble rack base:

- a. Install 96710-01 Fitting with two NAS1149F0663P Washers on 100230-02 Attachment Bracket, 2 places per bracket. Apply nickel based anti-seize compound to threads.
- b. Torque Fittings to 160-190 in-lbs (18.1-21.5 N-m).
- c. Apply Mastinox 6856K, Tectyl 894, or equivalent corrosion preventative compound to flanges of attachment brackets and slots on inboard side of rack.
- d. Install 100230-02 attachment brackets on inboard side of rack base using AN4-14A Bolt, two NAS1149F0463P Washers, and MS21044N4 nut, two places per bracket, two brackets per rack base.
- e. Torque AN4 bolts to 30-40 in-lbs (3.4-4.5 N-m).

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2. Assemble aft fixed frames, 3 places per rack:

- a. Install two 100221-01 Fixed Frames using two AN4-11A Bolts and NAS1149F0463P Washers per frame.
- b. Install 100225-01 Strap across top of frames using two AN3-13A Bolts, NAS1149F0363P Washers (2 places) and MS21044N3 Nuts.
- c. Torque AN3 bolts to 12-15 in-lbs (1.4-1.7 N-m).
- d. Torque AN4 bolts to 30-40 in-lbs (3.4-4.5 N-m).

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3. Assemble forward moveable frames, 3 places per rack:

- a. Assemble 100223-01 Upper Roller, 100223-02 Lower Roller, and 100222-01 (LH) or 100222-02 (RH) Cam with 100224-01 Bushings.
- b. Locate two 100220-01 Moveable Frames on either side of rail. At the forward end (with two bushings), insert AN4-60A Bolt with NAS1149F0463P Washer through bottom bushing in frame, through Lower Roller assembled above, and through frame on opposite side. Install NAS1149F0463P Washer and MS21044N4 Nut on bolt.
- c. Raise assembly to rack. At forward end, insert AN4-60A Bolt with NAS1149F0463P Washer through upper bushing in frame, through Upper Roller assembled above, and through frame on opposite side. Install NAS1149F0463P Washer and MS21044N4 Nut on bolt.
- d. At aft end, insert AN4-60A Bolt with NAS1149F0463P Washer through aft bushing in frame, through Cam Assembly assembled above (lever down), and through frame on opposite side. Install NAS1149F0463P Washer and MS21044N4 Nut on bolt.
- e. Install 100225-01 Strap across top of frames using two AN3-13A Bolts, NAS1149F0363P Washers (2 places) and MS21044N3 Nuts.
- f. Torque AN3 bolts to 12-15 in-lbs (1.4-1.7 N-m).
- g. Torque AN4 bolts to 30-40 in-lbs (3.4-4.5 N-m).

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4. Install placard:

- a. Install 100227-XX Placard using CR3213-4-04 CherryMax rivets, 4 places per placard. Locate placard as follows:
 - i. Center placard in pocket at front end of outboard rail.
 - ii. If pocket is not machined in rail, locate placard 5/8" from forward edge of outboard rail, with rivets centered on the high ridges.

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73-04

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5. Prepare cam straps, 3 per rack:

- a. Cut webbing of cam strap to 52" from end of buckle to end of strap. Cut at a 45° angle.
- b. Using a lighter, carefully melt the cut end.

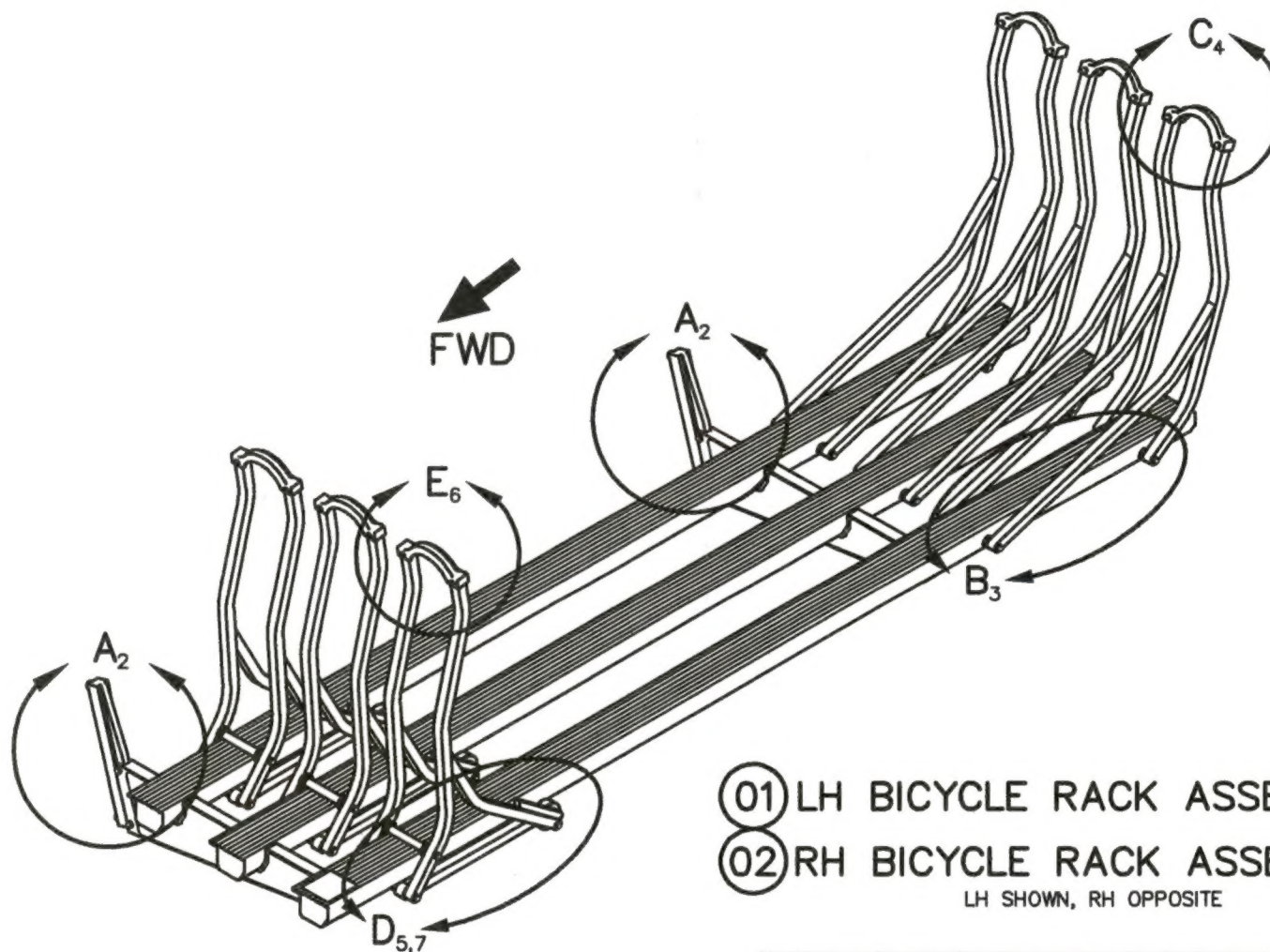
6. Final Inspection:

To be completed by a different person than the previous steps.


- a. Inspect bicycle rack 100210-01-XX for conformity to drawings.
- b. Check bolts have been torqued.
- c. Inspect cam straps.

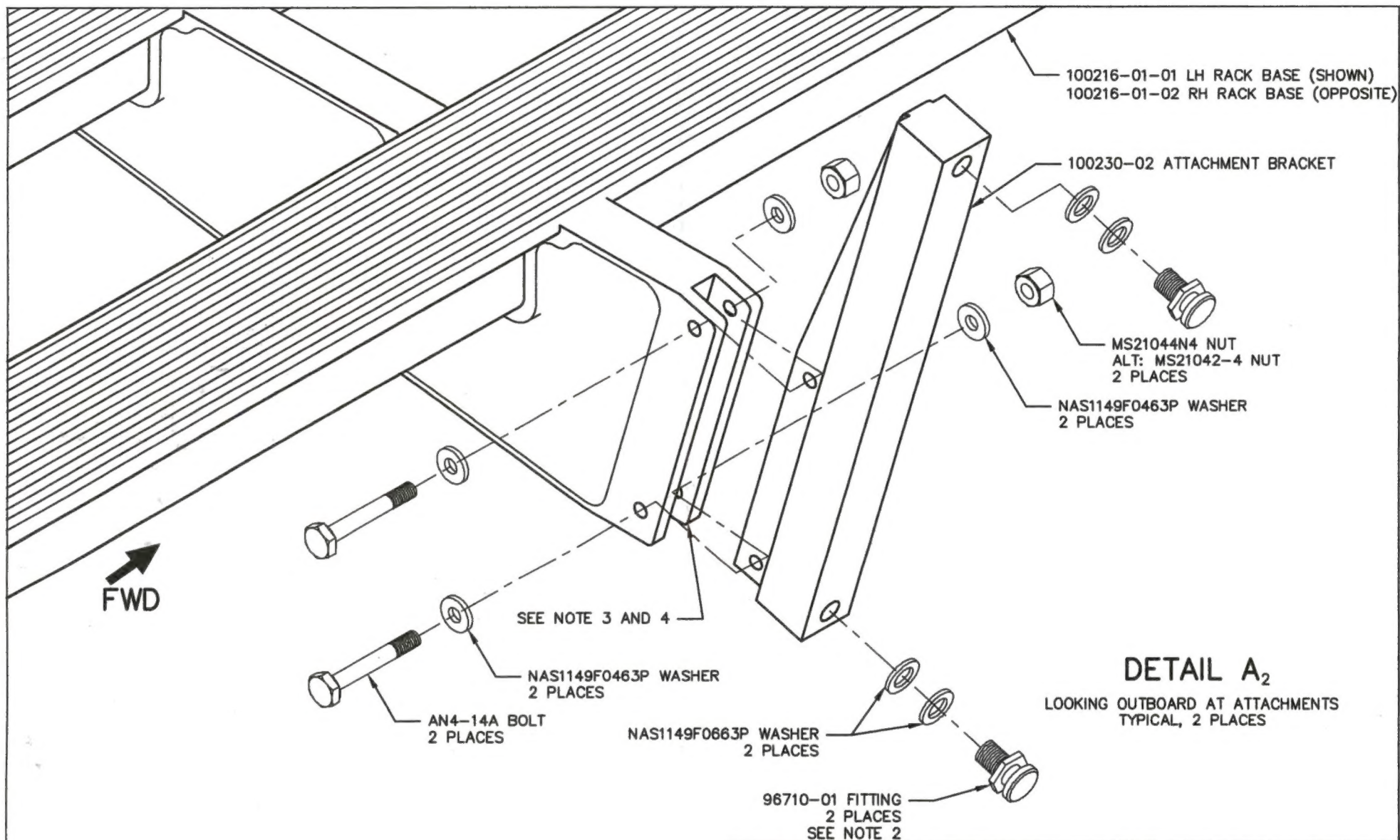
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| REV. | DESCRIPTION OF CHANGE | INITIALS | DATE |
|------|-----------------------|----------|------|
| 0 | INITIAL ISSUE | | |




- ① LH BICYCLE RACK ASSEMBLY
 ② RH BICYCLE RACK ASSEMBLY
 LH SHOWN, RH OPPOSITE

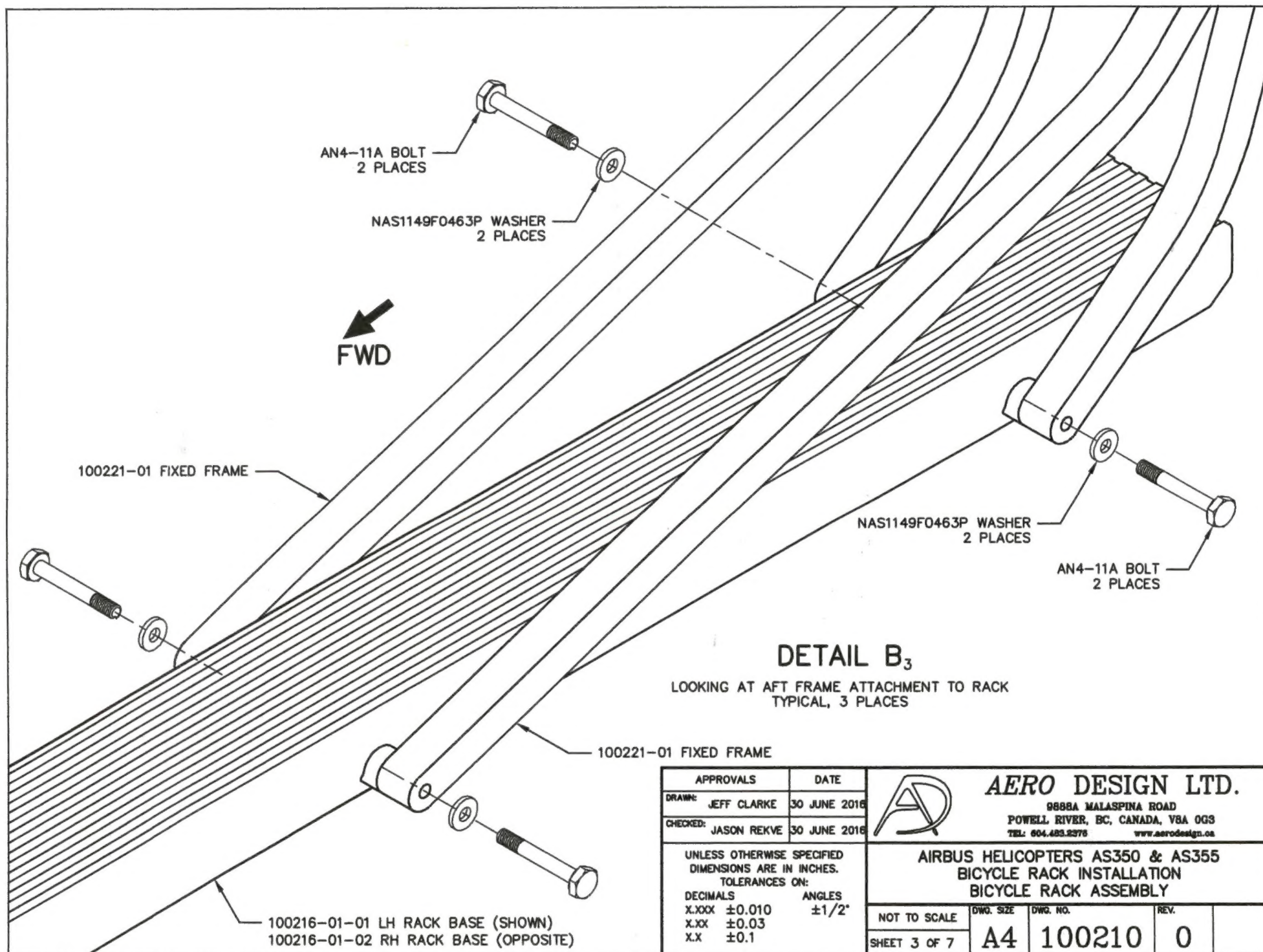
| | | | | | | | |
|--|--|--------------|--|--|--|------|--|
| APPROVALS | | DATE | |  | AERO DESIGN LTD. 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.463.2376 www.aerodesign.ca | | |
| DRAWN: JEFF CLARKE | | 30 JUNE 2016 | | | | | |
| CHECKED: JASON REKVE | | 30 JUNE 2016 | | | | | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1 | | | | AIRBUS HELICOPTERS AS350 & AS355 BICYCLE RACK INSTALLATION BICYCLE RACK ASSEMBLY | | | |
| NOT TO SCALE | | | | DWG. SIZE | DWG. NO. | REV. | |
| SHEET 1 OF 7 | | | | A4 | 100210 | 0 | |



DETAIL A₂

LOOKING OUTBOARD AT ATTACHMENTS
TYPICAL, 2 PLACES

| | | | | | | | |
|--|--|--------------|--|--|--|------|--|
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| NOT TO SCALE | | | | DWG. SIZE | DWG. NO. | REV. | |
| SHEET 2 OF 7 | | | | A4 | 100210 | 0 | |



| APPROVALS | DATE |
|----------------------|--------------|
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| CHECKED: JASON REKVE | 30 JUNE 2016 |

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ON:

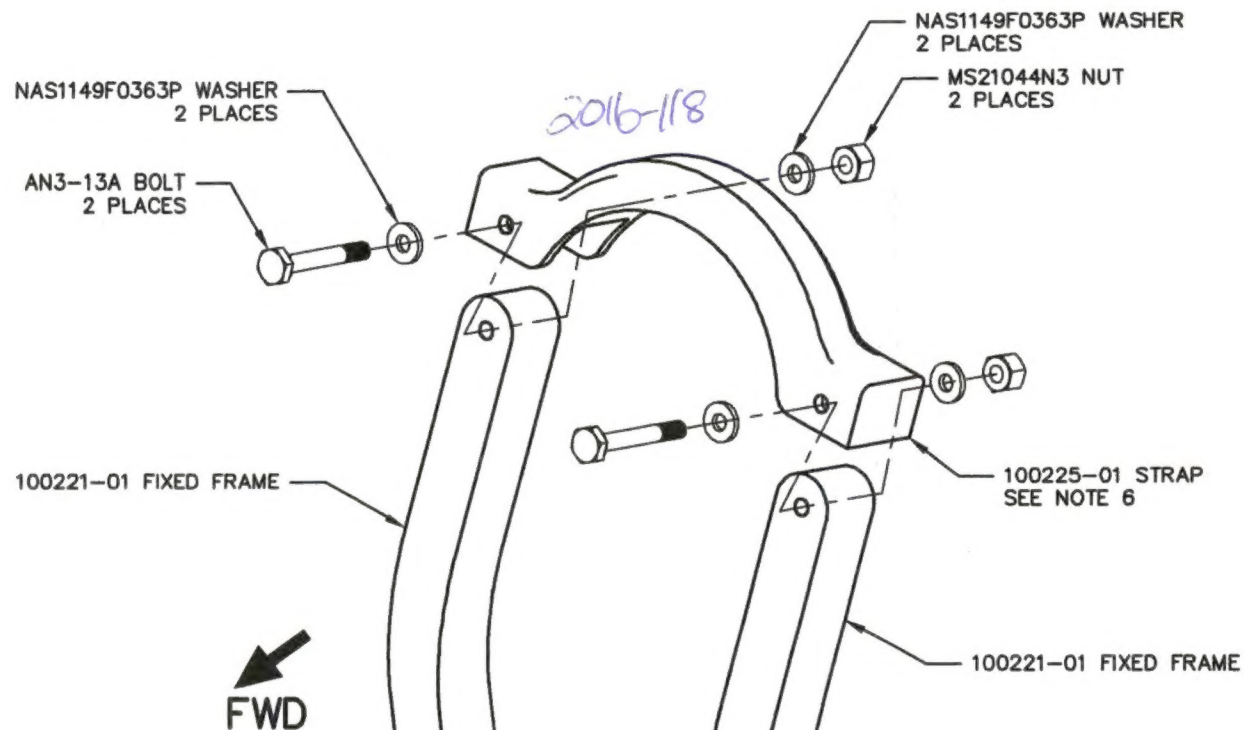
| | |
|--------------|--------|
| DECIMALS | ANGLES |
| X.XXX ±0.010 | ±1/2° |
| X.XX ±0.03 | |
| X.X ±0.1 | |



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**AIRBUS HELICOPTERS AS350 & AS355
BICYCLE RACK INSTALLATION
BICYCLE RACK ASSEMBLY**

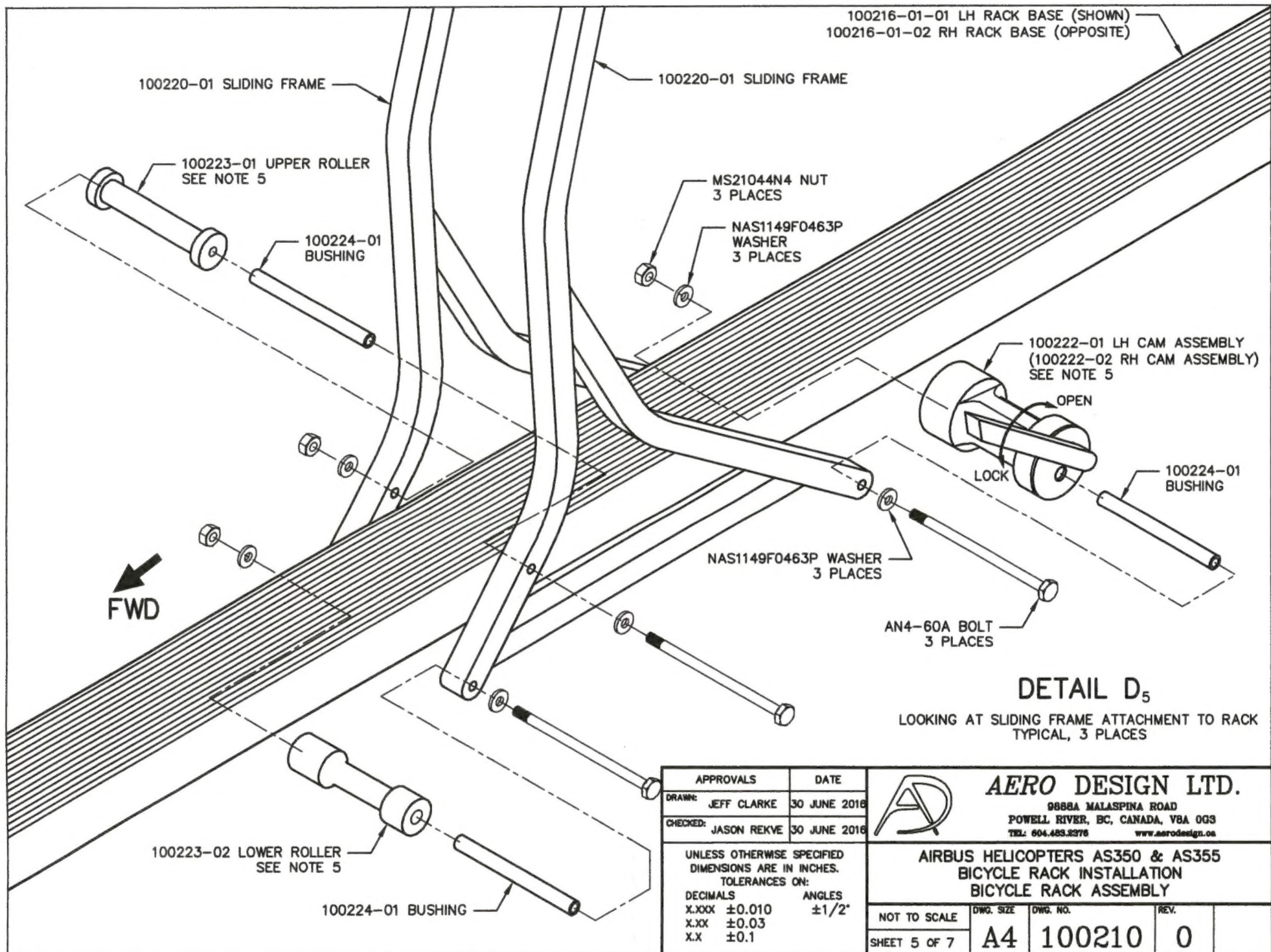
| | | | |
|--------------|-----------|----------|------|
| NOT TO SCALE | DWG. SIZE | DWG. NO. | REV. |
| SHEET 3 OF 7 | A4 | 100210 | 0 |



DETAIL C₄

LOOKING AT STRAP INSTALLATION ON AFT FRAME
TYPICAL, 3 PLACES

| APPROVALS | | DATE | |  AERO DESIGN LTD. 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.483.2375 www.aerodesign.ca |
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| DRAWN: | JEFF CLARKE | 30 JUNE 2016 | | |
| CHECKED: | JASON REKVE | 30 JUNE 2016 | | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1 | | | | AIRBUS HELICOPTERS AS350 & AS355 BICYCLE RACK INSTALLATION BICYCLE RACK ASSEMBLY |
| NOT TO SCALE | | DWG. SIZE | DWG. NO. | REV. |
| SHEET 4 OF 7 | | A4 | 100210 | 0 |



| APPROVALS | DATE |
|----------------------|--------------|
| DRAWN: JEFF CLARKE | 30 JUNE 2016 |
| CHECKED: JASON REKVE | 30 JUNE 2016 |

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ON:

| | |
|--------------|--------|
| DECIMALS | ANGLES |
| X.XXX ±0.010 | ±1/2° |
| X.XX ±0.03 | |
| X.X ±0.1 | |

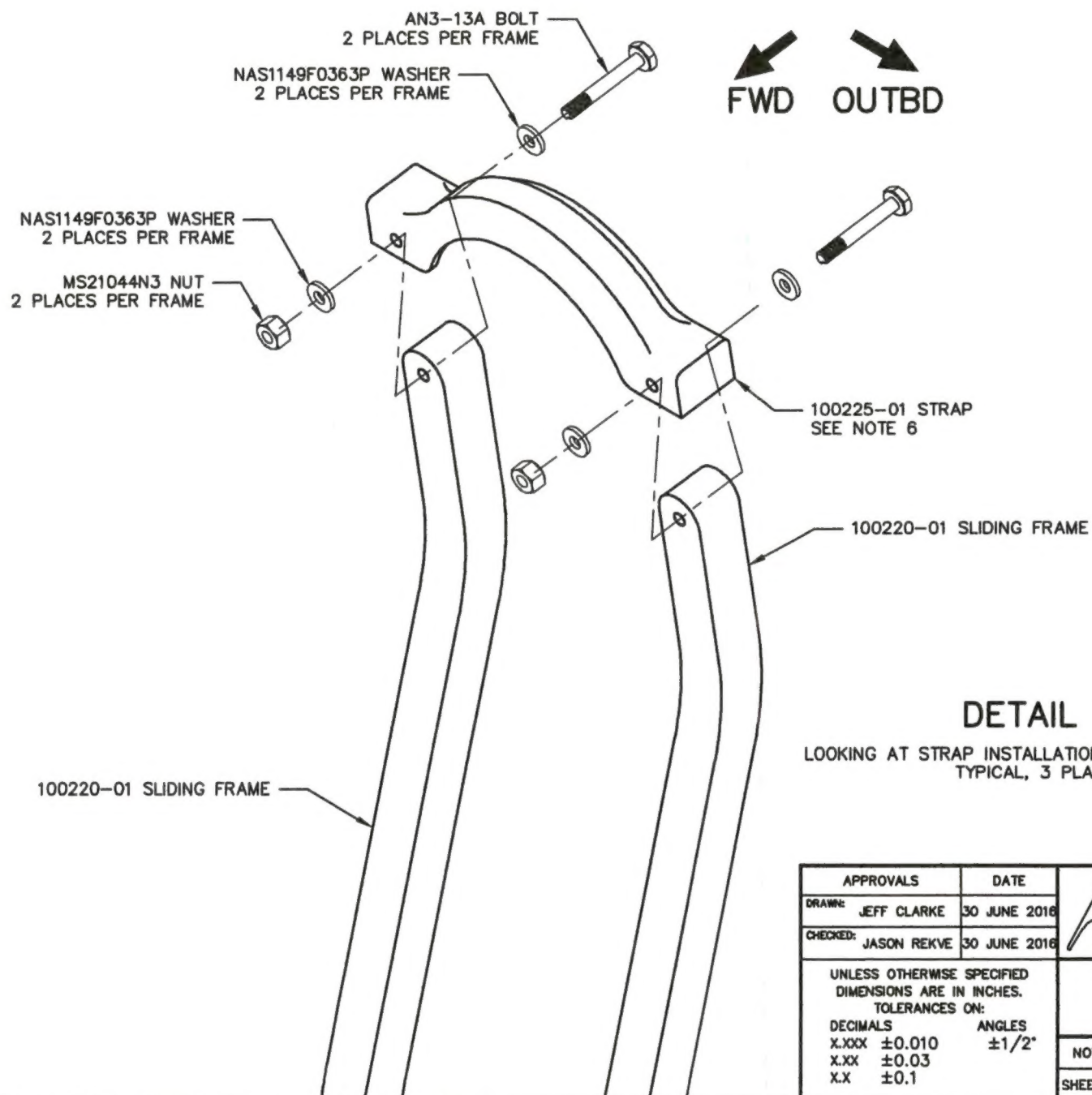



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**AIRBUS HELICOPTERS AS350 & AS355
BICYCLE RACK INSTALLATION
BICYCLE RACK ASSEMBLY**

| | | | |
|--------------|-----------|----------|------|
| NOT TO SCALE | DWG. SIZE | DWG. NO. | REV. |
| SHEET 5 OF 7 | A4 | 100210 | 0 |




| | | | | | | | |
|---|-------------|--------------|--|---|-----------------------------------|----------|--------|
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| DECIMALS | | | | BICYCLE RACK INSTALLATION | | | |
| ANGLES | | | | BICYCLE RACK ASSEMBLY | | | |
| X.XXX ±0.010 | | | | NOT TO SCALE | | | |
| X.XX ±0.03 | | | | DWG. SIZE | | DWG. NO. | REV. |
| X.X ±0.1 | | | | SHEET 6 OF 7 | | A4 | 100210 |
| | | | | | | | 0 |

NOTES

1. INSTALL ALL HARDWARE USING STANDARD SHOP PRACTICES AS OUTLINED IN AC43.13-1B, CHAPTER 7 "AIRCRAFT HARDWARE, CONTROL CABLES, AND TURNBUCKLES" OR STANDARD AIRCRAFT WORKERS MANUAL, SECTION 7 "SHOP PRACTICES". NAS1149F0432P WASHERS MAY BE SUBSTITUTED FOR NAS1149F0463P WASHERS TO MAINTAIN 2-4 THREADS BEYOND LOCKING AS REQUIRED ON ASSEMBLY.
2. APPLY NICKEL BASED ANTI-SEIZE COMPOUND TO THREADS OF FITTING ON INSTALLATION.
3. ANY PAINT OR POWDER COAT THAT PREVENTS INSTALLATION OF ATTACHMENT BRACKET MAY BE REMOVED WITH SCOTCH BRITE. APPLY ALODINE TO UN-COATED AREAS PRIOR TO ASSEMBLY IN ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS.
4. APPLY MASTINOX 6856K, TECTYL 894, OR EQUIVALENT CORROSION PREVENTATIVE COMPOUND TO FLANGE OF ATTACHMENT BRACKET AND BEAM SLOT PRIOR TO ASSEMBLY.
5. ENSURE ROLLERS ARE FREE TO ROTATE WITH CAM OPEN AND FRAME SLIDES ALONG RAIL. ENSURE CAM ROTATES TO LOCKED POSITION WITH LEVER PARALLEL TO FRAME. ENSURE FRAME CANNOT SLIDE ON RAIL WHEN CAM IS IN LOCKED POSITION.
6. ANY PAINT OR POWDER COAT THAT PREVENTS INSTALLATION OF STRAP MAY BE REMOVED WITH SCOTCH BRITE. APPLY ALODINE TO UN-COATED AREAS PRIOR TO ASSEMBLY IN ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS.
7. TORQUE AN3 BOLTS TO 12-15 IN-LBS (1.4-1.7 N-m). TORQUE AN4 BOLTS TO 30-40 IN-LBS (3.4-4.5 N-m). TORQUE 96710-01 FITTINGS TO 160-190 IN-LBS (18.1-21.5 N-m).

| | | | |
|------|------|-------------------|-------------------------------|
| (12) | (12) | MS21042-3 | NUT (ALTERNATE) |
| 12 | 12 | MS21044N3 | NUT |
| 24 | 24 | NAS1149F0363P | WASHER |
| 12 | 12 | AN3-13A | BOLT |
| (13) | (13) | MS21042-4 | NUT (ALTERNATE) |
| 13 | 13 | MS21044N4 | NUT |
| A/R | A/R | NAS1149F0432P | WASHER |
| 38 | 38 | NAS1149F0463P | WASHER |
| 9 | 9 | AN4-60A | BOLT |
| 4 | 4 | AN4-14A | BOLT |
| 12 | 12 | AN4-11A | BOLT |
| 8 | 8 | NAS1149F0663P | WASHER |
| 4 | 4 | 96710-01 | FITTING (ALT: ANCRA 40088-14) |
| 9 | 9 | 100224-01 | BUSHING |
| 3 | 3 | 100223-02 | LOWER ROLLER |
| 3 | 3 | 100223-01 | UPPER ROLLER |
| 3 | | 100222-02 | RH CAM ASSEMBLY |
| | 3 | 100222-01 | LH CAM ASSEMBLY |
| 6 | 6 | 100220-01 | SLIDING FRAME |
| 6 | 6 | 100225-01 | STRAP |
| 6 | 6 | 100221-01 | FIXED FRAME |
| 2 | 2 | 100230-02 | ATTACHMENT BRACKET |
| 1 | | 100215-01-02 | RH RACK BASE |
| | 1 | 100215-01-01 | LH RACK BASE |
| | | 100210-01-02 | 02 RH BICYCLE RACK ASSEMBLY |
| | | 100210-01-01 | 01 LH BICYCLE RACK ASSEMBLY |
| 02 | 01 | PART NO. | ITEM DESCRIPTION |
| QTY | QTY | LIST OF MATERIALS | |

| | | | |
|--|--|---|---------------|
| APPROVALS | | DATE | |
| DRAWN: JEFF CLARKE | | 30 JUNE 2016 | |
| CHECKED: JASON REKVE | | 30 JUNE 2016 | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1 | |  AERO DESIGN LTD. 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.489.2376 www.aerodesign.ca | |
| AIRBUS HELICOPTERS AS350 & AS355 BICYCLE RACK INSTALLATION BICYCLE RACK ASSEMBLY | | NOT TO SCALE | DWG. NO. REV. |
| SHEET 7 OF 7 | | A4 | 100210 0 |

| | | | | | |
|---|---|---|--|--|--|
| 1. Approving Civil Aviation Authority/Country Transport Canada | | 2. AUTHORIZED RELEASE CERTIFICATE FORM ONE | | | 3. Form Tracking No. 2017-0255 |
| 4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3 | | | | | 5. Work Order/Contract/Invoice WO 2017-110 |
| 6. Item 1. | 7. Description Bicycle Rack Assembly (RH) | 8. Part Number 100210-01-02 | 9. Qty. 1 | 10. Serial/Batch No. 100202-02 | 11. Status/Work New |
| 12. Remarks | | | | | |
| 13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12. | | | 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12. Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. | | |
| 13b. Signature  AD 73-04 02 | | 13c. Approved Organization Number AMF 73-04 | | 14b. Signature | |
| 13d. Name Jeff Clarke - AD02 | | 13e. Date (dd/mmm/yyyy) 05 July 2017 | | 14c. Approved Organization Number | |
| | | | | 14d. Name | |
| | | | | 14e. Date (dd/mmm/yyyy) | |
| <p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p> | | | | | |

Arrow Helicopters



2017 JK.
~~2016~~-110

WO# _____

Rev. Original 27 May 2013



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Remarks

Serviceable



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: Roller Bushing No. of pieces: 35

Manufacturer: Aero Design Ltd.

Part No.: 100224-01 Serial/Batch No.: 15073

TTSN: NA TSO: NA Rem.: NA

Work Order No.: 2017-98

Remaining Tasks to be Performed: Instal

Signature: David Muty

Date: June 12/2017 Lic. No. / SCA AD-05

Serviceable



Aero Design Ltd.

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Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Remarks

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Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: R/H Cam Assy. No. of pieces: 3

Manufacturer: Aero Design Ltd.

Part No.: 100222-02 Serial/Batch No.: NA

TTSN: NA TSO: NA Rem.: NA

Work Order No.: 2017-12

Remaining Tasks to be Performed: Instal

Signature: David Marty

Date: June 7/2017 Lic. No. / SCA AD-05



Aero Design Ltd.

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Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Serviceable

Remarks





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Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: Sliding frame No. of pieces: 4

Manufacturer: Aero Design Ltd.

Part No.: 100220-01 Serial/Batch No.: NA

TTSN: NA TSO: NA Rem.: NA

Work Order No.: 2017-96

Remaining Tasks to be Performed: Instal

Signature: [Signature]

Date: July 5/2017

Lic. No. / SCA AD-05

Serviceable



Aero Design Ltd.

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Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Serviceable

Remarks



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Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: Sliding Frame No. of pieces: 2

Manufacturer: Aero Design Ltd

Part No.: 100220-01 Serial/Batch No.: NA

TTSN: NA TSO: NA Rem.: NA

Work Order No.: 2017-56

Remaining Tasks to be Performed: Instal

Signature: [Signature]

Date: July 5/2017 Lic. No. / SCA AD-05

Serviceable



Aero Design Ltd.

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Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Serviceable

Remarks



Aero Design Ltd.

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Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: Fixed Frame No. of pieces: 6
Manufacturer: Aero Design
Part No.: 100221-01 Serial/Batch No.: _____
TTSN: NP TSO: N/A Rem.: N/A
Work Order No.: 2017-56
Remaining Tasks to be Performed: Install

Signature: _____

Date: _____

6 July 2017

Lic. No. / SCA

AD01

Serviceable



Aero Design Ltd.

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Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Serviceable

Remarks





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Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: Bike Rack Base RH No. of pieces: 1

Manufacturer: Aero Design

Part No.: 100215-01-02 Serial/Batch No.: _____

TTSN: NIP TSO: N/A Rem.: N/A

Work Order No.: 2017-54

Remaining Tasks to be Performed: Assemble

Signature: [Signature]

Date: 11 APR 17 Lic. No. / SCA _____

AD
73-04
01

Serviceable